



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3564-9
Job Sheet 170153



Part No: D3564-9

Job Qty: 10 ea

Part Name: Wearplate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: Stock

Description:

Customer: Eagle Copters Australasia Pty Ltd (CEAGL13)

67 Aviation Drive Coffs Harbour, NSW, 2450 Australia ph:61 2 6690 3300

Note: DWG REV E IPP Rev:A New Issue 07-03-08 ec IPP Rev:B As per Rev C 07-07-09 JLM IPP Rev:C As per Rev D 07-09-09 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/25/18	0.00	0.00	Start Up Waterjet		18/01/14
100	Waterjet	10 pcs		1/25/18	0.00	1.93	Waterjet1		18/01/14
120	QC	10 pcs		1/25/18	0.00	0.00	QC8		38
130	Brake NC	10 pcs		1/25/18	0.22	0.53	Brake NC 1		9-88 CA
140	QC	10 pcs		1/25/18	0.00	0.00	QC5		2B
150	Autoweld 1	10 pcs		1/25/18	0.00	4.00	Automated welding		7B6
160	QC	10 pcs		1/25/18	0.00	0.00	QC10		38 DAS
170	QC	10 pcs		1/25/18	0.00	0.00	QC5		9-88 38
180	SprayPaint	10 pcs		1/26/18	0.00	1.75	Spray Paint		✓ AS FEB 14 2018
190	QC	10 pcs		1/26/18	0.00	0.00	QC5		38
200	Packaging	10 pcs		1/26/18	0.00	0.00	Packaging3-1	FP002	9-88 FEB 15 2018
210	QC21-SA	10 Ea		1/26/18	0.00	0.00	QC21		DAS 21 FEB 15 2018

Rockguard 138741

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	14	150	0	0

3021855

14

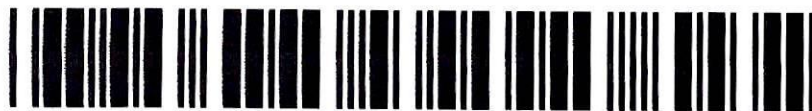
Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	3.227inches ± 0.010	3.237 3.217		
2	Wearshoe	2.432inches ± 0.010	2.442 2.422		
3	Wearshoe	2.500inches ± 0.030	2.530 2.470		
4	Wearshoe	6.000inches ± 0.010	6.010 5.990		
5	Wearshoe	12.104inches ± 0.010	12.114 12.094		
6	Wearshoe	18.000inches ± 0.010	18.010		

DART
AEROSPACE
S031934

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Wearplate Fwd

PART NO: D3564 - 9

Original Serial #: S031934

Revision:

Operation: Start up Operation 01/14/18

Change No:

Job No: 170153

7	Wearshoe	18.000inches $\pm$ 0.010	17.990
8	Wearshoe	18.000inches $\pm$ 0.030	18.010 17.990
9	Wearshoe	9.000inches $\pm$ 0.030	18.030 17.970
10	Wearshoe	11.500inches $\pm$ 0.030	9.030 8.970
11	Wearshoe	0.300inches $\pm$ 0.010	11.530 11.470
12	Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290
13	Wearshoe	0.188inches $\pm$ 0.005 - 0.001	0.310 0.290
14	Wearshoe	0.375inches $\pm$ 0.010	0.193 0.187
15	Wearshoe	0.063inches $\pm$ 0.010	0.385 0.365
			0.073 0.053

Plex 1/10/18 4:38 PM dart.poulin.mario

